

#### Marathon Petroleum Company LP

1300 South Fort Street Detroit, MI 48217 Telephone 313/843-9100

#### VIA FEDERAL EXPRESS

April 4, 2012

Ms. Wilhemina McLemore, District Supervisor Michigan Department of Environmental Quality Air Quality Division 3058 W. Grand Boulevard Suite 2300 Detroit, MI 48202

Re: Continuous Emissions Monitoring System Reports for the First Quarter 2012; Marathon Petroleum Company LP – Michigan Refining Division

Dear Ms. McLemore:

This report contains information and data related to continuous emissions monitoring systems (CEMS) at Marathon Petroleum Company LP's (MPC's) Michigan Refining Division (MRD) for the first quarter 2012. These reports are submitted pursuant to the General Provisions of the federal New Source Performance Standards (40 CFR 60.7) and Rule 1170 of the Michigan Air Pollution Control Rules. In addition, this report contains information required by the first modification to the November 2005 First Revised NSR Consent Decree, United States of America et. al. v. Marathon Petroleum Company LLC (Civil Action No. 4:01CV-40119-PVG), lodged February 7, 2008 and entered on March 31, 2008. This report is divided into four attachments as follows:

**Appendix A** – CEMS downtime and excess emissions summary reports pursuant to 40 CFR 60.7(d) for all environmental analyzers at the Refinery. The CEMS did not exceed the 5% downtime limit. The SRU Thermal Oxidizer exceeded the 1% excess emission limit.

Appendix B - New Source Performance Standards (NSPS) Subpart J Alternate Monitoring Plan (AMP) data for seven streams: (1) Alky Spent Caustic H2S, (2) CCR/SR Recycle H2 H2S, (3) DHT/Unifiner Recycle H2 H2S, (4) FCCU Disulfide off-gas H2S, (5) CP Spent Caustic Drum Vent H2S, (6) SR Aromatics Sump Vent H2S, and (7) CCR Chlorsorb Vent SO2. The Alky Spent Caustic H2S samples were not collected in the first quarter due to an oversite.

The Refinery has five additional AMPs for which no data is being submitted: (1) The Crude Spent Caustic Drum was permanently shutdown, (2) The BT Recycle Hydrogen, which was part of the BT Platformer unit, was permanently shutdown in September 2005, (3) CCR Lockhopper Vent Gas which currently cannot physically be vented to the flare or fuel system, (4) Propylene Deethanizer off-gas, and (5) Alky Deethanizer off-gas were re-routed to a location that the refinery's fuel gas H2S analyzer will receive the streams.

All AMPs were obtained in accordance with the NSPS General Provisions (40 CFR §60.13(i)).

**Appendix C** – Data from cylinder gas audits performed on CEMS located on the exhaust of the B&W Boiler, CCR Charge Heater, Crude and Vacuum Heaters, East Plant H2S, West Plant H2S, FCC Charge Heater, FCCU Regenerator, SRU Thermal Oxidizer, and the Zurn Boiler.

Please note, under the refinery's Title V permit in Table E-1.3, Section III.A.1 it indicates that quarterly cylinder gas audits of the FCCU opacity monitor are required; however, a quarterly cylinder gas audit program does not exist for this type of analyzer. The refinery is maintaining the analyzer according to the PTI 28-02A and completing a yearly audit of the analyzer. The refinery has requested a wording modification in the Title V renewal.

**Appendix D** – Excess Emission Report for the SRU Thermal Oxidizer SO2 exceedence of 1% excess emissions.

I certify under penalty of law that this information was prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my directions and my inquiry of the person(s) who manage the system, or the person(s) directly responsible for gathering the information, the information in Appendices A through D of this submittal is, to the best of my knowledge and belief, true, accurate, and complete. Please contact Tabetha Daum at (313) 297-4701 if you have any questions concerning this submittal.

Sincerely,

Marathon Petroleum Company LP

By: MPC Investment LLC, General Partner

Mr. C.T. Case, Deputy Assistant Secretary

#### Attachments

cc: Technical Programs Unit - MDEQ: AQD - c/o Karen Kajiya-Mills - Federal Express

Chief, Environmental Enforcement Section, Environment and Natural Resources Division, U.S. DOJ - Federal Express

U.S. EPA, Director of Air Enforcement Division c/o Matrix Environmental and Geotechnical—Federal Express

Air and Radiation Division, U.S. EPA Region 5 - Federal Express

Office of Regional Counsel, U.S. EPA Region 5 - Federal Express

### Appendix A

**CEMS Downtime and Excess Emissions Summary Reports** 

Pollutant: SO2 (NOx) CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: N/A

Reporting Quarter: First 2012 Monitor Model: Limas 11 (NOx)

Facility: Marathon Petroleum Company LLC

1300 South Fort Street

<u>Detroit, MI 48217</u> <u>Emission Limit: 0.20 lbs/MMBTU</u>

Emission Unit: BW Boiler Average Time: daily average

Total Operating Hours of Emission Unit: 2184 hrs

Manufacturer: ABB

Emission Data Summary		CEM Performance Summary					
1. Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00hrs	C. QA Calibration	5.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00hrs	2. Total Duration	5.00 hrs				
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.23%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(co)	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)	
Other: _	N/A										
Reporting	Quarter:	First	2012			Monito	or Model:	URAS 14	(CO)		
	Facility: Marathon Petroleum Company LLC 1300 South Fort Street				LLC	Manufacturer: ABB					
			MI 48217			_ _ Emissi	ion Limit:	400 ppm			
Emiss	ion Unit:	BW Boil	ег (СО)			Average Time: daily average					
					Т	otal Opera	ting Hour	s of Emis	sion Unit	2184 hrs	

Emission Data Summary		CEM Performance Summary					
1. Duration of Excess Emissions		1. Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	5.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	5.00 hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)		
Other: _	N/A		_									
Reporting	Quarter:	First	2012			Monito	or Model:	Magnos	106 (O2)			
Facility: Marathon Petroleum Company LLC					y LLC	Manu	ıfacturer:	ABB				
	1300 South Fort Street Detroit, MI 48217						Emission Limit: none					
Emission Unit: BW Boiler (O2)					Average Time: none							
					To	tai Onera	tina Haur	e of Emic	seion Unit	2184	hre	

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs				
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00hrs	C. QA Calibration	5.00 hrs				
D. Other Known Causes	0.00hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	5.00hrs				
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.23%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: CO CO2 02 TRS H2S HC1 Opacity (Circle One) Other: N/A Reporting Quarter: First 2012 Monitor Model: Limas 11 (NOx) Facility: Marathon Petroleum Company LLC Manufacturer: ABB 1300 South Fort Street Emission Limit: 80 ppm Detroit, MI 48217 Average Time: 7 day average Emission Unit: FCCU Regenerator Emission Limit: 70 ppm Average Time: 365 day average

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0. <u>00</u> hrs	A. Monitor Malfunction	16.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	25.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	39.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	<u>0.00</u> hrs	2. Total Duration	80.00hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	3.66 %				

(% Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

(% CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(co)	CO2	02	TRS	H2S	HC1	Opacity	(Circle One)	
Other: <u>I</u>	N/A		_								
Reporting	Quarter:	First	2012			Monito	or Model:	URAS 14	(CO)		
Facility: Marathon Petroleum Company LLC				LLC _	Manu	ıfacturer:	<u>AB</u> B				
			uth Fort Stre MI 48217	eet	_	Emissi	on Limit:	500 ppm			
Emission Unit: FCCU Regenerator					Average Time: one hour average						
					To	otal Opera	ting Hour	s of Emis	sion Unit	2184 hrs	

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	16.00 hrs				
B. Control Equipment	0.00 hrs	B. Non-Monitor Malfunction	25.00 hrs				
C. Process Problems	1.00hrs	C. QA Calibration	39.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	1.00hrs	2. Total Duration	80.00hrs				
3. Percent of Total Excess Emissions	0.05 %	3. Percent of Total CEM Downtime	3.66 %				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	СО	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One	)
Other:	N/A										
Reporting	Quarter:	First	2012			Monit	or Model:	Magnos	16 (O2)		
	Facility:	<u>M</u> aratho	n Petroleum	Compan	y LLC	Man	ufacturer:	ABB			
		1300 So	uth Fort Stre	et		_					
		Detroit, I	VII 48217			Emiss	ion Limit:	none	<del>.</del>		
Emiss	ilon Unit:	FCCU R	egenerator			Average Time: none					
						Total Opera	ting Hou	s of Emis	sion Unit	2184	hrs

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	16.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	25,00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	39.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	hrs	2. Total Duration	80.00 hrs				
3. Percent of Total Excess Emissions	0.00_%	3. Percent of Total CEM Downtime	3.66%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: NOx CO CO2 02 TRS H2S HC<sub>1</sub> Opacity (Circle One) Other: N/A Reporting Quarter: First 2012 Monitor Model: Limas 11 (SO2) Facility: Marathon Petroleum Company LLC Manufacturer: ABB 1300 South Fort Street Detroit, MI 48217 Emission Limit: 70 ppm Average Time: 7 day average Emission Unit: FCCU Regenerator Emission Limit: 35 ppm Average Time: 365 day average

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary	<del></del>	CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	16.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	25.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	39.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00_ hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	80.00 hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	3.66 %				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	O2	TRS	H2S	HC1	Opacity (Circle One)		
Other:	N/A		_								
Reporting	Quarter:	First	2012	_		Monite	or Model:	Lighthav	vk 560		
	Facility:		n Petroleun		LLC	Manu	ıfacturer:	Teledyne	e Monitor Labs		
			uth Fort Str //II 48217	eet		- Emissi	ion Limit:	20% opa	acity		
Emission Unit		FCCU R	egenerator		<del></del>	Average Time: 6 minute average					
					Т	otal Opera	ting Hour	s of Emi	ssion Unit: 2184 hrs		

Emission Data Summary		1. Duration of CEM Downtime During Source Operation				
1. Duration of Excess Emissions						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs		
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00	hrs		
C. Process Problems	8.30 hrs	C. QA Calibration	3.00	hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs		
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00	hrs		
2. Total Duration	8.30hrs	2. Total Duration	3.00	_hrs		
3. Percent of Total Excess Emissions	0.38%	3. Percent of Total CEM Downtime	0.14	%		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	02	TRS (H2S) HC1 Opacity (Circle One)
Other:	N/A		_			
Reporting	Quarter:	First	2012	_		Monitor Model: 2000GC
	Facility:			n Company L	LC	Manufacturer: ABB
			uth Fort Str MI 48217	reet		Emission Limit: 162 ppm
Emiss	ion Unit:	West Pla	ant Fuel Ga	ıs NSPS Hea	ters	Average Time: 3 hour average
					7	Total Operating Hours of Emission Unit:2184 hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		1. Duration of CEM Downtime During S	ource Operation			
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	5.00hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	16.00 hrs			
D. Other Known Causes	0.00hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	hrs			
2. Total Duration	hrs	2. Total Duration	hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.96%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	02	TRS (H2S) HC1 Opacity (Circle One)
Other:	N/A		_			_
Reporting	Quarter:	First	2012	_		Monitor Model: 2000 Vista II
	Facility:			n Company I	LC	Manufacturer: ABB
			uth Fort Str VII 48217	reet		Emission Limit: 162 ppm
Emiss	sion Unit:	East Pla	nt Fuel Ga	s NSPS Hea	ters	Average Time: 3 hour average
					7	otal Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		1. Duration of CEM Downtime During S	ource Operation				
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	12.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	9.00 hrs	C. QA Calibration	9.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	9.00 hrs	2. Total Duration	hrs				
3. Percent of Total Excess Emissions	0.41 %	3. Percent of Total CEM Downtime	%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 CO NOx CO2 02 TRS H2S HC1 Opacity (Circle One) Other: N/A Reporting Quarter: First 2012 Monitor Model: Limas 11 (NOx) Facility: Marathon Petroleum Company LLC Manufacturer: ABB 1300 South Fort Street Detroit, MI 48217 Emission Limit: 0.2 lbs/MMBTU Emission Unit: Zurn Boiler Average Time: 24 hour average Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary				
1. Duration of Excess Emissions		1. Duration of CEM Downtime During So	ource Operation			
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	4.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	0.00hrs	2. Total Duration	4.00 hrs			
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.18 %			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(00)	CO2	O2	TRS	H2S	HC1	Opacity	(Circle One)
Other: N	I/A		-							
Reporting 0	Quarter:	First	2012			Monit	or Model:	URAS 26	3 (CO)	
ı	Facility:		n Petroleum		LLC	Manı	afacturer:	ABB _		<del></del>
		1300 So Detroit, I	uth Fort Stre	et		Emisei	ion Limit:	0.1 lbe/M	IMDTLI	
		Deuoi, I	VII 40217				ion Linit.	U. I IDS/IV	IIVIDTO	
Emissi	on Unit:	Zurn Boi	ler			Avera	age Time:	annual ro	olling avera	ge
					To	otal Opera	ting Hour	s of Emis	sion Unit:	: 2184 hrs

Emission Data Summary		1. Duration of CEM Downtime During Source Operation				
1. Duration of Excess Emissions						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00hrs	C. QA Calibration	4.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00hrs			
2. Total Duration	0.00hrs	2. Total Duration	4.00hrs			
3. Percent of Total Excess Emissions	0.00_%	3. Percent of Total CEM Downtime	0.18%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One	e)
Other:	N/A	<del></del>	-								
Reporting	Quarter:	First	2012			Monit	or Model:	Magnos :	2 (O2)		
	Facility:		n Petroleum		y LLC	Man	ufacturer:	ABB			<del></del>
			uth Fort Stro MI 48217	eet		Emiss	ion Limit:	none			
Emiss	ion Unit:	Zurn Boi	ler			Aver	age Time:	none			
					To	tal Opera	ating Hour	s of Emis	sion Unit:	2184	hrs

Emission Data Summary		CEM Performance Summary  1. Duration of CEM Downtime During Source Operation				
1. Duration of Excess Emissions						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs		
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs		
C. Process Problems	0.00 hrs	C. QA Calibration	4.00	 hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs		
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00	hrs		
2. Total Duration	0.00 hrs	2. Total Duration	4.00	hrs		
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.18	%		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2	NOx	CO	CO2	O2	TRS	H2S	HC1	Opacity	(Circle One)
Other: N/A		_							
Reporting Quarter:	First	2012			Monito	or Model:	LIMAS-1	1-UV	
Facility:	Marathor	Petroleum	Company	LLC	Manu	facturer:	ABB Adv	ance Optir	na
	1300 Sot	uth Fort Stre	eet						
	Detroit, N	/II 48217	-		Emissi	on Limit:	250 ppm		
Emission Unit:	Sulfur Re	ecovery Uni	t Thermal (	Oxidizer_	Avera	ge Time:	12 hour a	verage	
				To	tal Opera	ting Hour	s of Emis	sion Unit	: 2184 hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		1. Duration of CEM Downtime During Se	ource Operation			
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	52.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	106.00 hrs	C. QA Calibration	16.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	hrs	2. Total Duration	68.00hrs			
3. Percent of Total Excess Emissions	<u>4.85</u> %	3. Percent of Total CEM Downtime	3.11 %			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other: _	N/A	_	<del></del>								
Reporting	Quarter:	First	2012	-		Monit	or Model:	MAGNO	S 106/206		
	Facility:		n Petroleum		y LLC	Man	ufacturer:	ABB Adv	ance Optir	ma	
			MI 48217			Emiss	ion Limit:	none		<del> </del>	
Emiss	ion Unit:	Sulfur R	ecovery Uni	it Thermal	Oxidizer	Aver	age Time:	попе			
					Tot	tal Opera	iting Hour	s of Emis	sion Unit	. <u>2184</u> hrs	

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	52.00 hrs				
B. Control Equipment	0.00hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	106.00 hrs	C. QA Calibration	16.00hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00hrs				
2. Total Duration	106.00 hrs	2. Total Duration	68.00hrs				
3. Percent of Total Excess Emissions	4.85 %	3. Percent of Total CEM Downtime	3.11 %				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(00)	CO2	O2	TRS	H2S	HC1	Opacity	(Circle One	<del>:</del> )
Other: <u>N</u>	N/A		-								
Reporting (	Quarter:	First	2012			Monit	or Model:	URAS 14	(CO)		
	Facility:		n Petroleum		LLC	Mant	ufacturer:	ABB			
			uth Fort Stre	et							
		Detroit, I	MI 48217		<del></del>	Emiss	ion Limit:	400 ppm	_		
Emissi	ion Unit:	CCR Ch	arge Heater	(CO)		Avera	age Time:	daily ave	rage		
					To	otal Opera	ting Hour	s of Emis	sion Unit:	2184	hrs

Emission Data Summary		CEM Performance Summary						
1. Duration of Excess Emissions		Duration of CEM Downtime During Science	ource Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs					
B. Control Equipment	0.00 hrs	B. Non-Monitor Malfunction	0.00 hrs					
C. Process Problems	0.00 hrs	C. QA Calibration	3.00 hrs					
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs					
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs					
2. Total Duration	0.00hrs	2. Total Duration	3,00 hrs					
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.14 %					

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity	(Circle One)	
Other: _	N/A		_								
Reporting	Quarter:	First	2012			Monit	or Model:	Magnos	106 (O2)		
	Facility:		n Petroleum		ny LLC	Man	ufacturer:	ABB	<del></del>		<u>.</u>
			VII 48217			Emiss	ion Limit:	none	<del></del>		<u>.                                    </u>
Emiss	ion Unit:	CCR Ch	arge Heater	(O2)	<del></del>	Avera	age Time:	none			
					To	tal Opora	itina Hour	e of Emic	eion i Init	2124	bre

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation					
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	3.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	hrs				
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.14 %				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	(00)	CO2	O2	TRS	H2S	HC1	Opacity (	(Circle One)	
Other:	N/A		_								
Reporting	Quarter:	First	2012			Monit	or Model:	URAS 14	I (CO)		
	Facility:		n Petroleum		y LLC	Manı	ufacturer:	ABB			
			uth Fort Stre	et							
		Detroit, I	MI 48217	<del></del>		Emiss	ion Limit:	400 ppm		<del></del>	
Emiss	ion Unit:	FCCU C	harge Heate	<u>r</u>		Avera	age Time:	1 hour av	/erage		
					T	ntal Onera	ting Hour	e of Emic	eion Unit	2184	hre

Emission Data Summary		CEM Performance Summary					
Duration of Excess Emissions		1. Duration of CEM Downtime During S	ource Operation				
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00 hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	<u>0.00</u> hrs	C. QA Calibration	3.00 hrs				
D. Other Known Causes	<u>0.00</u> hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	hrs	2. Total Duration	3.00 hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.14%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	co	CO2	(02)	TRS	H2S	HC1	Opacity (	Circle One	)
Other: _l	N/A		_								
Reporting	Quarter:	First	2012			Monito	or Model:	Magnos	106 (O2)		<del></del>
	Facility:		n Petroleum		ny LLC	Manu	ıfacturer:	ABB			
		Detroit, M		·		Emiss	ion Limit:	none	·		
Emiss	ion Unit:	FCCU C	harge Heat	er	<u></u>	Avera	ıge Time:	none			
					To	tal Onera	tina Hous	e of Emic	eion Unit	2184	hre

Emission Data Summary		1. Duration of CEM Downtime During Source Operation					
Duration of Excess Emissions							
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00	hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00	hrs			
C. Process Problems	<u>0.00</u> hrs	C. QA Calibration	3.00	hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00	hrs			
E. Unknown Causes	hrs	E. Unknown Causes	0.00	hrs			
2. Total Duration	0.00 hrs	2. Total Duration	3.00	hrs			
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.14	_%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	) co	CO2	O2	TRS	H2S	HC1	Opacity	(Circle One)	
Other: <u>N</u>	N/A		_								
Reporting (	Quarter:	First	2012	-		Monito	or Model:	Limas 11	(NOx)		
	Facility:	Marathor	n Petroleum	n Company	LLC	Manu	ifacturer:	ABB			<del> </del>
		1300 Sou	uth Fort Str	eet							
		Detroit, N	/II 48217			Emissi	on Limit:	0.05 lbs/	MMBTU		
Emissi	ion Unit:	Crude/Va	acuum Cha	rge Heater		Avera	ige Time:	annual ro	olling avera	ige	
					To	otal Opera	ting Hour	s of Emis	sion Unit	: <u>2184</u> I	hrs

Emission Data Summary		1. Duration of CEM Downtime During Source Operation					
Duration of Excess Emissions							
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs				
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs				
C. Process Problems	0.00 hrs	C. QA Calibration	2.00 hrs				
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs				
E. Unknown Causes	hrs	E. Unknown Causes	0.00 hrs				
2. Total Duration	0.00 hrs	2. Total Duration	hrs				
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.09%				

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant:	SO2	NOx	CO	CO2	(02)	) TRS	H2S	HC1	Opacity	(Circle One	)
Other:	N/A		_								
Reporting	Quarter:	First	2012	<u>.</u>		Monit	tor Model:	Magnos	106 (O2)		
	Facility:	Maratho	n Petroleum	n Compar	ny LLC	_ Man	ufacturer:	ABB	<u> — —</u>		
		1300 So	uth Fort Str	eet		_					
		Detroit, I	MI 48217			Emiss	ion Limit:	none			
Emiss	sion Unit:	Crude/V	acuum Cha	rge Heat	er (O2)	Aver	age Time:	none	- <del></del>		
					т	otal Onors	etina Hour	e of Emis	eion   Init:	2184	hre

Emission Data Summary		1. Duration of CEM Downtime During Source Operation				
Duration of Excess Emissions						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	2.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes	0.00 hrs			
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	hrs	2. Total Duration	2.00hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.09%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: Flare Pilot

Reporting Quarter: First 2012 Monitor Model: SLX-202

Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol

1300 South Fort Street

Detroit, MI 48217 Emission Limit: Pilot Light Present

Emission Unit: Vents to CP Flare Average Time: continuously

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		1. Duration of CEM Downtime During Source Operation				
1. Duration of Excess Emissions						
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	0.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	0.00 hrs			
E. Unknown Causes	hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	0.00 hrs	2. Total Duration	0.00 hrs			
3. Percent of Total Excess Emissions	0.00%	3. Percent of Total CEM Downtime	0.00%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

If there were no exceedences, the required analyses were made and no CEM downtime and/or excess emissions occurred during the reporting period.

\*Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: Flare Pilot

Reporting Quarter: First 2012 Monitor Model: SLX-202

Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol

1300 South Fort Street

Detroit, MI 48217 Emission Limit: Pilot Light Present

Emission Unit: Vents to Alkylation Unit Flare Average Time: continuously

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		1. Duration of CEM Downtime During Source Operation				
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	0.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	17.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	hrs	2. Total Duration	17.00hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.78 %			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

<sup>\*</sup>Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: Flare Pilot

Reporting Quarter: First 2012 Monitor Model: SLX-202

Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol

1300 South Fort Street

Detroit, MI 48217 Emission Limit: Pilot Light Present

Emission Unit: Vents to Unifiner Flare Average Time: continuously

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary				
Duration of Excess Emissions		Duration of CEM Downtime During Source Operation				
A. Startup/Shutdown	0.00hrs	A. Monitor Malfunction	0.00 hrs			
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs			
C. Process Problems	0.00 hrs	C. QA Calibration	0.00 hrs			
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	1.00 hrs			
E. Unknown Causes	0.00 hrs	E. Unknown Causes	0.00 hrs			
2. Total Duration	0.00hrs	2. Total Duration	1.00hrs			
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	%			

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

<sup>\*</sup>Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

Pollutant: SO2 NOx CO CO2 O2 TRS H2S HC1 Opacity (Circle One)

Other: Flare Pilot

Reporting Quarter: First 2012 Monitor Model: SLX-202

Facility: Marathon Petroleum Company LLC Manufacturer: Powertrol

1300 South Fort Street

Detroit, MI 48217 Emission Limit: Pilot Light Present

Emission Unit: Vents to Crude Flare Average Time: continuously

Total Operating Hours of Emission Unit: 2184 hrs

Emission Data Summary		CEM Performance Summary			
Duration of Excess Emissions		1. Duration of CEM Downtime During S	ource Operation		
A. Startup/Shutdown	0.00 hrs	A. Monitor Malfunction	0.00hrs		
B. Control Equipment	0.00 hrs	B. Non- Monitor Malfunction	0.00 hrs		
C. Process Problems	0.00hrs	C. QA Calibration	0.00 hrs		
D. Other Known Causes	0.00 hrs	D. Other Known Causes*	10.00 hrs		
E. Unknown Causes	0.00hrs	E. Unknown Causes	0.00 hrs		
2. Total Duration	hrs	2. Total Duration	10.00hrs		
3. Percent of Total Excess Emissions	0.00 %	3. Percent of Total CEM Downtime	0.46 %		

<sup>(%</sup> Total excess emissions) = (Total duration of excess emissions) / (Total operating time) x 100%

If there were no exceedences, the required analyses were made and no CEM downtime and/or excess emissions occurred during the reporting period.

\*Other Known Causes: Hours in this category are attributed to weather, including rain and snow, as well as fog from cooling tower operation interfering with the sight of the analyzer. Visual checks verified a pilot was present.

<sup>(%</sup> CEM downtime) = (Total duration of CEM downtime) / (Total operating time) x 100%

### Appendix B

#### New Source Performance Standards (NSPS) Subpart J Alternate Monitoring Plan (AMP) Data

			. *				
Mosi Recent	Complex 3 (RADAR) - 8	Mosi Recent	Complex 3 (RADAR) - C  CP Spent Caustic	Most Recent	Complex 4 (AMP Sheet) - D	Most Recent	Complex 4 (AMP Sheet) - E
Sample Dates	FCCU Disulfide off-gas H2S ppm	Sample Dates	Drum Vent H2S ppm	Sample Dates	SR Aromatics Sump Vent H2S ppm	Sample Dates	CCR Chlorsorb Vent SO2 ppm
	2 x year		2 x year		2 x year		2 x year
11/7/2011	. Č	11/9/2011	Ó	3/28/2012	Ô	3/21/2012	Ó
1/4/2012	0	1/4/2012	0	3/29/2012	0	3/28/2012	0 .

	2 x year		2 x year		2 х усяг
11/7/2011	C .	11/9/2011	0	3/28/2012	0
1/4/2012	0	1/4/2012	0	3/29/2012	0
			· ·		
			ļ		
			,		
	Complex 2 (AMP Sheet) - A		Complex 4 (Leb Data)		Complex 2 (Lab Daja)
	Alky Spent Caustic H2S		CCR/SR Recycle H2		DRT/Unifiner Recycle
$\vdash$	DDUT.		H2S nom		H2 H2S ppm
D.//-	When flaring		2 x year 14RHH2S.LDd		5 x week 07RHH2S.LD
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1/3/2012			<1		<1
1/4/2012			<1		<1
1/5/2012			</td <td></td> <td>&lt;1</td>		<1
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3/13/2012			<1		Unit down
3/15/2012			<1		Unit down
3/16/2012			<1		Unit down
3/17/2012	2		<1		Unit down
3/18/2017			<1		Unit down
3/19/2012			<1 <1		Unit down <1
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3/22/2013			<1 <1		< <u>1</u>
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3/24/2013	2		<1		
3/25/2013			<i< td=""><td></td><td>&lt;1 &lt;1</td></i<>		<1 <1
3/26/201			<1 <1		<1 <1
3/27/2013 3/28/201			<i< td=""><td></td><td><!--</td--></td></i<>		</td
3/29/201			< <u>i</u>		Unit down
3/30/201			<1		Unit down
3/31/201			<1		Unit down

# Appendix C Cylinder Gas Audit Information

Analyzer: B&W Boiler CEMS

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas 11 (NOx), Magnos 106 (O2), Uras 14 (CO)

Constituents monitored (w/ranges): NOx (0-500), CO (0-500), O2 (0-10%)

Date CGA performed: 1/4/2012

Performed by: Eric Justa and Glen Senczyszyn

Calibration gases used:

		low- or			Certified	
MAP stock #	Constituent	mid-	Cylinder#	Exp date	concentration	Units
76-188-232	NO	low	EB0025464	02/02/13	119	ppm
76-188-232	CO	low	EB0025464	02/02/13	125	ppm
76-188-219	O2	low	EB0025711	03/29/14	5.49	%
76-188-231	NO	mid	EB0029861	07/11/13	273	ppm
76-188-231	CO	mid	EB0029861	07/11/13	274	ppm
76-188-215	O2	mid	EB003822	06/17/12	8.99	%

#### Low-level CGA:

Start time	End time	NO	CO	O2
9:35	9:47	116	126	5.49
9:47	9:47 9:59		126	5.49
9:59	10:11	116	126	5.49
Av	erage	116.2	126	5.49
Calg	as value	119.0	125	5.49
CGA	ассигасу	2.4%	0.6%	0.0%

High-level CGA:

gii-level COA.				
Start time	End time	NO	CO	O2
10:11	10:26	273	274	8.95
10:26	10:39	273	274	8.95
10:39	10:50	273	274	8.95
Ave	rage	273.0	274	8.95
Cal ga	s value	273.0	274	8.99
CGA a	ccuracy	0.0%	0.1%	0.4%

Analyzer: CCR Charge Heater

Analyzer Manufacturer: ABB

Analyzer model #'s: URAS 14 (CO) and Magnos 106 (O2)

Constituents monitored (w/ranges): CO (0-500) and O2 (0-10%)

Date CGA performed: 3/27/2012

Performed by: Glen Senczyszyn and Eric Justa

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-166	CO	low	EB0004205	09/01/12	125	ppm
76-188-166	O2	low	EB0004205	09/01/12	4.98	%
76-188-165	CO	mid	EB0022851	09/26/14	270	ppm
76-188-165	02	mid	EB0022851	09/26/14	9.01	%

#### Low-level CGA:

Start time	End time	CO	02
9:36	9:45	123	4.96
9:45	9:54	123	4.96
9:54	10:03	123	4.96
Ave	rage	123	4.96
Cal ga	s value	125.0	4.98
CGA a	ccuracy	1.6%	0.4%

Start time	End time	CO	O2
10:04	10:13	267	8.93
10:13	10:22	267	8.93
10:22	10:31	267	8.93
Ave	rage	267	8.93
Cal ga	s value	270	9.01
CGA a	ccuracy	1.1%	0.9%

Analyzer: Crude and Vacuum Heater NOx

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas11 (NOx) and Magnos 106 (O2)

Constituents monitored (w/ranges): NOx (0-100) O2 (0-10%)

Date CGA performed: 1/12/2012

Performed by: Eric Justa and Bryan Longtine

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-132	NO	low	EB0014057	01/24/13	25.1	ppm
76-188-219	O2	low	CC214344	05/11/13	5.49	%
76-188-132	NO	mid	CC319137	07/27/13	55.7	ppm
76-188-215	O2	mid	CC8457	07/28/13	9.12	%

#### Low-level CGA:

Start time	End time	NO	02
9:45	9:47	25.1	5.47
9:57	9:59	25.1	5.48
10:09	10:12	25.1	5.49
Ave	erage	25.1	5.48
Cal gas value		25.1	5.49
CGA a	iccuracy	0.00%	0.18%

	12 1010/ 00/1						
Start time	End time	NO	O2				
10:21	10:33	55.1	9.16				
10:33	10:46	55.3	9.11				
10:46	10:58	55.3	9.11				
Ave	rage	55.2	9.13				
Cal ga	s value	55.7	9.12				
CGA a	ccuracy	0.84%	0.07%				

Analyzer: East Plant Fuel Gas

Analyzer: West Plant Fuel Gas

Analyzer Manufacturer: ABB

Analyzer Manufacturer: ABB

Analyzer model #'s: 2000 VISTA II

Analyzer model #'s: 2000GC

Constituents monitored

**Constituents monitored** 

(w/ranges): H2S (0-300)

(w/ranges): H2S (0-300)

Date CGA performed: 1/17/2012

Date CGA performed:

3/16/2012

Performed by: G. Senczyszyn and E. Justa

Performed by: B. Longtine

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
		Eas	t Plant Fuel G	as		
76-188-017	H2S	low	EB0028210	02/22/12	76.6	ppm
76-188-019	H2S	mid	EB0028201	02/22/12	163	ppm
		Wes	t Plant Fuel G	as		
76-188-017	H2S	low	EB0031076	06/03/12	75.3	ppm
76-188-019	H2S	mid	EB0015328	03/08/13	163	ppm

#### **East Plant Fuel Gas**

#### Low-level CGA:

Start time	End time	H2S
9:45	9:49	70.9
9:49	9:54	71.6
9:54	9:59	72.3
Average		71.6
Cal gas value		76.6
CGA ac	CGA accuracy	

#### Mid-level CGA:

Start time	End time	H2S
10:04	10:09	159.8
10:09	10:14	160.7
10:14	10:19	160.5
Average		160.3
Cal gas value		163.0
CGA ad	ссигасу	1.6%

#### **West Plant Fuel Gas**

#### Low-level CGA:

Start time	End time	H2S
12:33	12:37	73.4
12:37	12:41	72.6
12:41	12:45	72.7
Average		72.9
Cal gas value		75.3
CGA	accuracy	3.2%

Start time	End time	H2S
12:45	12:49	152
12:49	14:53	154
14:53	16:57	155
Av	154	
Cal g	163	
CGA	accuracy	5.8%

Analyzer: FCC Charge Heater

Analyzer Manufacturer: ABB

Analyzer model #'s: URAS 14 (CO) and Magnos 106 (O2)

Constituents monitored (w/ranges): CO (0-500) and O2 (0-10%)

Date CGA performed: 2/8/2012

Performed by: Eric Justa and Glen Senczyszyn

Calibration gases used:

		low- or			Certified	
MAP stock #	Constituent	mid-	Cylinder#	Exp date	concentration	Units
76-188-166	CO	low	CC275870	03/20/12	124	ppm
76-188-166	O2	low	CC275870	03/20/12	5.08	%
76-188-165	CO	mid	EB0028698	11/07/14	275	ppm
76-188-165	O2	mid	EB0028698	11/07/14	8.95	%

#### Low-level CGA:

Start time	End time	CO	O2
10:00	10:09	124	5.08
10:09	10:18	124	5.08
10:18	10:27	124	5.08
Ave	rage	124	5.08
Cal gas value		124	5.08
CGA a	ссигасу	0.0%	0.0%

Start time	ert time End time		O2
10:27	10:36	275	8.95
10:36	10:46	275	8.95
10:46	10:56	275	8.95
Ave	erage	275	8.95
Cal ga	is value	275	8.95
CGA a	ccuracy	0.0%	0.0%

Analyzer: FCCU Regenerator exhaust CEMS

Analyzer Manufacturer: ABB

Analyzer model #'s: Limas 11 (SO2/NOx), Magnos 106 (O2), Uras 14 (CO/CO2)

Constituents monitored (w/ranges): SO2 (0-200), NOx (0-200), CO (0-1000), CO2 (0-20%), O2 (0-10%)

Date CGA performed: 2/27/2012

Performed by: Bryan Longtine

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-218	SO2	low		1	47.7	ppm
76-188-218	NO	low		FD0044000   44445440	49.6	ppm
76-188-218	CO	low	EB0014006   11/15/12	247	ppm	
76-188-218	CO2	low	1		6.53	%
76-188-219	O2	low	CC280779	07/13/14	5.48	%
76-188-213	SO2	mid			108	ppm
76-188-213	NO	mid	CC314664	11/1/13	113	ppm
76-188-213	CO	mid	00314004	11/1/13	541	ppm
76-188-213	CO2	mid	]	]	12.2	%
76-188-215	O2	mid	EB0003822	06/17/12	8.99	%
76-188-215	NO2	mid	T ED0003022	00/1//12	94.7	ppm

#### Low-level CGA:

Start time	End time	SO2	NO	CO	CO2	O2
18:20	18:36	43.2	51.1	253	6.7	5.62
18:36	18:52	42	51.2	253	6.7	5.53
18:52	19:08	43.4	51.4	253	6.7	5.53
Avei	rage	43	51	253	6.70	5.56
Cal gas	s value	47.7	49.6	247.0	6.53	5.48
CGA ad	ccuracy	10.1%	3.3%	2.4%	2.6%	1.5%

Start time	End time	SO2	NO	CO	CO2	O2
19:44	19:57	108.3	112.5	536	12.18	8.98
19:57	20:10	105	112.8	536	12.17	8.99
20:10	20:23	107.6	113.1	537	12.19	8.99
Ave	rage	107	113	536	12.2	8.99
Cal ga	s value	108	113.0	541	12.2	8.99
CGA accuracy		1.0%	0.2%	0.9%	0.2%	0.0%

Analyzer: SRU Thermal Oxidizer SO2

Analyzer Manufacturer: ABB Advance Optima

Analyzer model #'s: LIMAS-11-UV (SO2) and MAGNOS 106/206 (O2)

Constituents monitored (w/ranges): SO2 (0-500) O2 (0-10%)

Date CGA performed:

3/21/2012

Performed by: Eric Justa and Glen Senczyszyn

#### Calibration gases used:

					Certified	
MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	concentration	Units
76-188-232	SO2	low	EB0027779	01/31/13	129.0	ppm
76-188-219	O2	low	EB0027779	01/31/13	5.50	%
76-188-231	SO2	mid	CC316237	01/31/13	279	ppm
76-188-215	O2	mid	CC316237	01/31/13	9.01	%

#### Low-level CGA:

Start time	End time	SO2	02
12:26	12:35	127.3	5.41
12:35	12:44	126.6	5.39
12:44	12:53	126,7	5.39
Ave	rage	126.9	5.40
Cal ga	is value	129	5.5
CGA a	ccuracy	1.7%	1.9%

#### Mid-level CGA:

Start time	End time	SO2	O2
12:54	13:03	273.3	8.81
13:03	13:12	273.6	8.81
13:12	13:21	273.3	8.81
Ave	erage	273.4	8.81
Cal ga	as value	279	9.0
CGA a	ассигасу	2.0%	2.2%

CGA\_IncinSO2.xlsx 4/2/2012

Analyzer: Zurn Boiler

Analyzer Manufacturer: ABB

Analyzer Model Number's: ABB Limas 11 (NOx), ABB Uras 14 (CO), and ABB Magnos 106 (O2)

Serial Number's: 3.341196.1 (NOx), 3.341671.1 (CO), and 3.341670.1 (O2)

Constituents monitored (w/ranges): NOx (0-500), CO high range (0-500), CO low range (0-50) and O2 (0-10%)

Date CGA performed: 3/19/2012

Performed by: Glen Senczyszyn and Eric Justa

Calibration gases used:

MAP stock #	Constituent	low- or mid-	Cylinder#	Exp date	Certified concentration	Units
76-188-232	NOx	low	EB0003334	04/07/12	124	ppm
76-188-232	CO high range	low	EB0003334	04/07/12	124	ppm
76-188-259	CO low range	low	EB0033563	09/23/14	11.9	ppm
76-188-259	O2	low	EB0033563	09/23/14	5.00	%
76-188-231	NOx	mid	EB0025213	01/07/13	262	ppm
76-188-231	CO high range	mid	EB0025213	01/07/13	273	ppm
76-188-269	CO low range	mid	EB0033277	09/23/12	27.80	ppm
76-188-269	O2	mid	EB0033277	09/23/12	9.00	<u> </u>

#### Low-level CGA:

Start time	End time	NOx	CO high range	CO low range	O2
10:18	10:30	124	124	11.8	4.96
10:30	10:42	124	124	11.8	4.95
10:42	10:54	124	124	11.8	4.95
Ave	rage	124	124	11.8	4.95
Cal ga	s value	124	124	11.9	5.00
CGA ac	ccuracy	0.0%	0.0%	0.8%	0.9%

Start time	End time	NOx	CO high range	CO low range	02
11:08	11:21	265	275	27.5	8.95
11:21	11:33	265	275	27.5	8.95
11:33	11:45	265	275	27.5	8.95
Ave	rage	262	273	27.5	8.95
Cal ga	s value	262	273	27.8	9.00
CGA a	ccuracy	0.0%	0.0%	1.1%	0.6%

# Appendix D Excess Emission Report

## Excess Emission Report First Quarter 2012 Marathon Petroleum Company LLC - Michigan Refining Division Time Periods are Approximate

		Duration of		Emissions	<u> </u>	
Start Date/Time*	End Date/Time*	Downtime (hrs)	Equipment	(ppm 12 hr ave)**	Cause	Corrective Action
1/25/12 9:00 AM	1/25/12 10:00 AM	1 hrs	SRU Thermal Oxidizer	271 hrs		
1/25/12 10:00 AM	1/25/12 11:00 AM	1 hrs	SRU Thermal Oxidizer	327 hrs	7	
1/25/12 11:00 AM	1/25/12 12:00 PM	1 hrs	SRU Thermal Oxidizer	384 hrs		
1/25/12 12:00 PM	1/25/12 1:00 PM	1 hrs	SRU Thermal Oxidizer	426 hrs	7	
1/25/12 1:00 PM	1/25/12 2:00 PM	1 hrs	SRU Thermal Oxidizer	468 hrs	7	İ
1/25/12 2:00 PM	1/25/12 3:00 PM	1 hrs	SRU Thermal Oxidizer	470 hrs		
1/25/12 3:00 PM	1/25/12 4:00 PM	1 hrs	SRU Thermal Oxidizer	473 hrs		
1/25/12 4:00 PM	1/25/12 5:00 PM	1 hrs	SRU Thermal Oxidizer	514 hrs		
1/25/12 5:00 PM	1/25/12 6:00 PM	1 hrs	SRU Thermal Oxidizer	552 hrs	At 07:40 AM on January 25, 2012, an upset occurred in the	MPC Operations immediately cut feed rate
1/25/12 6:00 PM	1/25/12 7:00 PM	1 hrs	SRU Thermal Oxidizer	590 hrs	cooling water system serving the Sulfur Recovery Unit, the	
1/25/12 7:00 PM	1/25/12 8:00 PM	1 hrs	SRU Thermal Oxidizer	592 hrs	Sour Water Strippers, and the Tail Gas Treater Units. As a	both the Gas Oil Hydrotreater and the Dies
1/25/12 8:00 PM	1/25/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	600 hrs		Hydrotreater. Maintenance worked to get t
1/25/12 9:00 PM	1/25/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	598 hrs	result of the cooling system upset, the Tail Gas Treater Unit	cooling water system functioning again and
1/25/12 10:00 PM	1/25/12 11:00 PM	1 hrs	SRU Thermal Oxidizer	544 hrs	#1, Tail Gas Treater Unit #2, Sulfur Recovery Unit B Train,	bring the Sulfur Recovery Unit back to norm
1/25/12 11:00 PM	1/26/12 12:00 AM	1 hrs	SRU Thermal Oxidizer	486 hrs	and Sulfur Recovery Unit C Train shut down and were	operations. In addition, there was immedia
1/26/12 12:00 AM	1/26/12 1:00 AM	1 hrs	SRU Thermal Oxidizer	447 hrs	restarted several times. Due to all of these issues, the Sulfur	action to minimize emissions by reducing th
1/26/12 1:00 AM	1/26/12 2:00 AM	1 hrs	SRU Thermal Oxidizer	447 hrs	Dioxide limit was exceeded at the Thermal Oxidizer.	refinery operating capacity.
1/26/12 2:00 AM	1/26/12 3:00 AM	1 hrs	SRU Thermal Oxidizer	408 hrs		
1/26/12 3:00 AM	1/26/12 4:00 AM	1 hrs	SRU Thermal Oxidizer	414 hrs		
1/26/12 4:00 AM	1/26/12 5:00 AM	1 hrs	SRU Thermal Oxidizer	406 hrs		
1/26/12 5:00 AM	1/26/12 6:00 AM	1 hrs	SRU Thermal Oxidizer	359 hrs		
1/26/12 6:00 AM	1/26/12 7:00 AM	1 hrs	SRU Thermal Oxidizer	316 hrs		
1/26/12 7:00 AM	1/26/12 8:00 AM	1 hrs	SRU Thermal Oxidizer	275 hrs		
1/26/12 8:00 AM	1/26/12 9:00 AM	1 hrs	SRU Thermal Oxidizer	257 hrs		
1/26/12 9:00 AM	1/25/12 10:00 AM	1 hrs	SRU Thermal Oxidizer	274 hrs		
3/12/12 6:00 PM	3/12/12 7:00 PM	1 hrs	SRU Thermal Oxidizer	290 hrs		
3/12/12 7:00 PM	3/12/12 8:00 PM	1 hrs	SRU Thermal Oxidizer	347 hrs	On March 12th, 2012 while slopping the GOHT stripper	
3/12/12 8:00 PM	3/12/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	407 hrs	overhead, the overhead receiver level went high and overfilled	
3/12/12 9:00 PM	3/12/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	428 hrs	to the recovery suction drum. This resulted in a high level in	
3/12/12 10:00 PM	3/12/12 11:00 PM	l hrs	SRU Thermal Oxidizer	434 hrs	the suction drum that lead to the GOHT compressors shutting	MPC Operations immediately cut feed rate
3/12/12   11:00 PM	3/13/12 12:00 AM	1 hrs	SRU Thermal Oxidizer	436 hrs	down. The shutdown of the compressors triggered a chain	the Gas Oil Hydrotreater and worked to brit
3/13/12 12:00 AM	3/13/12 1:00 AM	1 hrs	SRU Thermal Oxidizer	440 hrs	reaction that caused the GOHT unit to shut down. Because	the Sulfur Recovery Unit back to normal
3/13/12 1:00 AM	3/13/12 2:00 AM	1 hrs	SRU Thermal Oxidizer	443 hrs	the GOHT was at max rate, with acid gas production rate	operations. In addition, there was immediate
3/13/12 2:00 AM	3/13/12 3:00 AM	1 hrs	SRU Thermal Oxidizer	442 hrs	being high which is directed to the SRUs, the SRUs were	action to minimize emissions by reducing th
3/13/12 3:00 AM	3/13/12 4:00 AM	1 hrs	SRU Thermal Oxidizer	468 hrs	surged which caused them to trip offline. The loss of the SRUs	refinery operating capacity.
3/13/12 4:00 AM	3/13/12 5:00 AM	1 hrs	SRU Thermal Oxidizer	449 hrs	and the TGTUs limited the amount of acid gas that could be	open ouparty.
3/13/12 5:00 AM	3/13/12 6:00 AM	1 hrs	SRU Thermal Oxidizer	392 hrs	treated so the acid gas streams had to be routed for safety and	
3/13/12 6:00 AM	3/13/12 7:00 AM	1 hrs	SRU Thermal Oxidizer	327 hrs	process unit health to the SRU incinerator.	
3/13/12 7:00 AM	3/13/12 8:00 AM	1 hrs	SRU Thermal Oxidizer	269 hrs	T	
3/14/12 8:00 PM	3/14/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	254 hrs		
3/14/12 9:00 PM	3/14/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	256 hrs	On March 14th, 2012 the TGTU 2 temperature dropped	MPC Operations immediately worked to brin
3/14/12 10:00 PM	3/14/12 11:00 PM	1 hrs	SRU Thermal Oxidizer	258 hrs	causing an excess of acid gas in C Train. The acid gas loading	the Sulfur Recovery Unit back to normal
3/14/12 11:00 PM	3/15/12 12:00 AM	I hrs	SRU Thermal Oxidizer	257 hrs	was attempted to be shifted to the other trains and away from	operations. In addition, there was immediat
3/15/12 12:00 AM	3/15/12 1:00 AM	1 hrs	SRU Thermal Oxidizer	256 hrs	C Train, which was taken off line. The balancing of the acid	action to minimize emissions by reducing the
3/15/12 1:00 AM	3/15/12 2:00 AM	1 hrs	SRU Thermal Oxidizer	257 hrs	gas loading caused SO2 to go high at the incinerator.	refinery operating capacity.
3/15/12 2:00 AM	3/15/12 3:00 AM	1 hrs	SRU Thermal Oxidizer	252 hrs		remery operating capacity,

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## Excess Emission Report First Quarter 2012 Marathon Petroleum Company LLC - Michigan Refining Division Time Periods are Approximate

SRU Thermal Oxidizer

_		Duration of		Emissions			
Start Date/Time*	End Date/Time*	Downtime (hrs)	Equipment	(ppm 12 hr ave)**	Cause	Corrective Action	
3/16/12 3:00 PM	3/16/12 4:00 PM	1 hrs	SRU Thermal Oxidizer	270 hrs	<u>'</u>		
3/16/12 4:00 PM	3/16/12 5:00 PM	1 hrs	SRU Thermal Oxidizer	303 hrs			
3/16/12 5:00 PM	3/16/12 6:00 PM	1 hrs	SRU Thermal Oxidizer	328 hrs			
3/16/12 6:00 PM	3/16/12 7;00 PM	1 hrs	SRU Thermal Oxidizer	346 hrs			
3/16/12 7:00 PM	3/16/12 8:00 PM	1 hrs	SRU Thermal Oxidizer	373 hrs		1	
3/16/12 8:00 PM	3/16/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	410 hrs			
3/16/12 9:00 PM	3/16/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	449 hrs			
3/16/12 10:00 PM	3/16/12 11:00 PM	1 hrs	SRU Thermal Oxidizer	482 hrs			
3/16/12 11:00 PM	3/17/12 12:00 AM	1 hrs	SRU Thermal Oxidizer	518 hrs			
3/17/12 12:00 AM	3/17/12 1:00 AM	1 hrs	SRU Thermal Oxidizer	514 hrs			
3/17/12 1:00 AM	3/17/12 2:00 AM	1 hrs	SRU Thermal Oxidizer	511 hrs			
3/17/12 2:00 AM	3/17/12 3:00 AM	1 hrs	SRU Thermal Oxidizer	500 hrs			
3/17/12 3:00 AM	3/17/12 4:00 AM	1 hrs	SRU Thermal Oxidizer	473 hrs		ļ	
3/17/12 4:00 AM	3/17/12 5:00 AM	1 brs	SRU Thermal Oxidizer	461 hrs			
3/17/12 5:00 AM	3/17/12 6:00 AM	l hrs	SRU Thermal Oxidizer	456 hrs			
3/17/12 6:00 AM	3/17/12 7:00 AM	1 hrs	SRU Thermal Oxidizer	458 hrs			
3/17/12 7:00 AM	3/17/12 8:00 AM	1 hrs	SRU Thermal Oxidizer	448 hrs			
3/17/12 8:00 AM	3/17/12 9:00 AM	1 hrs	SRU Thermal Oxidizer	426 hrs			
3/17/12 9:00 AM	3/17/12 10:00 AM	1 hrs	SRU Thermal Oxidizer	399 hrs			
3/17/12 10:00 AM	3/17/12 11:00 AM	1 hrs	SRU Thermal Oxidizer	384 hrs			
3/17/12 11:00 AM	3/17/12 12:00 PM	1 hrs	SRU Thermal Oxidizer	364 hrs	On March 16th, 2012 the acid gas balancing in the Sulfur	MPC Operations immediately worked to bri	
3/17/12 12:00 PM	3/17/12 1:00 PM	1 hrs	SRU Thermal Oxidizer	378 hrs	Recovery Unit caused the Tail Gas Heater to trip. The amine	the Sulfur Recovery Unit back to normal	
3/17/12 1:00 PM	3/17/12 2:00 PM	1 hrs	SRU Thermal Oxidizer	361 hrs	which scrubs hydrogen sulfide from the units was operations. In addition, the		
3/17/12 2:00 PM	3/17/12 3:00 PM	1 hrs	SRU Thermal Oxidizer	331 hrs			
3/17/12 3:00 PM	3/17/12 4:00 PM	1 hrs	SRU Thermal Oxidizer	314 hrs		action to minimize emissions by reducing th	
3/17/12 4:00 PM	3/17/12 5:00 PM	1 hrs	SRU Thermal Oxidizer	304 hrs	resulting in high Sulfur Dioxide at the incinerator.	refinery operating capacity.	
3/17/12 5:00 PM	3/17/12 6:00 PM	1 hrs	SRU Thermal Oxidizer	297 hrs			
3/17/12 6:00 PM	3/17/12 7:00 PM	1 hrs	SRU Thermal Oxidizer	288 hrs			
3/17/12 7:00 PM	3/17/12 8:00 PM	l hrs	SRU Thermal Oxidizer	281 hrs			
3/17/12 8:00 PM	3/17/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	275 hrs			
3/17/12 9:00 PM	3/17/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	273 hrs			
3/17/12 10:00 PM	3/17/12 11:00 PM	1 hrs	SRU Thermal Oxidizer	266 hrs			
3/17/12 11:00 PM	3/18/12 12:00 AM	1 hrs	SRU Thermal Oxidizer	262 hrs			
3/18/12 12:00 AM	3/18/12 1:00 AM	1 hrs	SRU Thermal Oxidizer	258 hrs			
3/18/12 I:00 AM	3/18/12 2:00 AM	1 hrs	SRU Thermal Oxidizer	275 hrs			
3/18/12 2:00 AM	3/18/12 3:00 AM	1 hrs	SRU Thermal Oxidizer	272 hrs			
3/18/12 3:00 AM	3/18/12 4:00 AM	1 hrs	SRU Thermal Oxidizer	266 hrs			
3/18/12 4:00 AM	3/18/12 5:00 AM	1 hrs	SRU Thermal Oxidizer	259 hrs			
3/18/12 5:00 AM	3/18/12 6:00 AM	1 hrs	SRU Thermal Oxidizer	255 hrs			
3/18/12 6:00 AM	3/18/12 7:00 AM	1 hrs	SRU Thermal Oxidizer	278 hrs			
3/18/12 7:00 AM	3/18/12 8:00 AM	1 hrs	SRU Thermal Oxidizer	297 hrs			
3/18/12 8:00 AM	3/18/12 9:00 AM	1 hrs	SRU Thermal Oxidizer	304 hrs			
3/18/12 9:00 AM	3/18/12 10:00 AM	1 hrs	SRU Thermal Oxidizer	315 hrs			
3/18/12 10:00 AM	3/18/12 11:00 AM	1 hrs	SRU Thermal Oxidizer	317 hrs			
3/18/12 11:00 AM	3/18/12 12:00 PM	1 hrs	SRU Thermal Oxidizer	312 hrs			

## Excess Emission Report First Quarter 2012

## Marathon Petroleum Company LLC - Michigan Refining Division Time Periods are Approximate

SRU Thermal Oxidizer

	-	Duration of		Emissions		·	
Start Date/Time*	End Date/Time*	Downtime (hrs)	Equipment	(ppm 12 br ave)**	Cause	Corrective Action	
3/18/12 12:00 PM	3/18/12 1:00 PM	1 hrs	SRU Thermal Oxidizer	318 hrs			
3/18/12 1:00 PM	3/18/12 2:00 PM	1 hrs	SRU Thermal Oxidizer	313 hrs			
3/18/12 2:00 PM	3/18/12 3:00 PM	1 hrs	SRU Thermal Oxidizer	327 hrs		MPC Operations immediately worked to bring the Sulfur Recovery Unit back to normal operations. In addition, there was immediate action to minimize emissions by reducing the	
3/18/12 3:00 PM	3/18/12 4:00 PM	1 hrs	SRU Thermal Oxidizer	338 hrs			
3/18/12 4:00 PM	3/18/12 5:00 PM	1 hrs	SRU Thermal Oxidizer	344 hrs			
3/18/12 5:00 PM	3/18/12 6:00 PM	1 hrs	SRU Thermal Oxidizer	339 hrs	On Month 16th 2012 the said b-1		
3/18/12 6:00 PM	3/18/12 7:00 PM	1 hrs	SRU Thermal Oxidizer	308 hrs	On March 16th, 2012 the acid gas balancing in the Sulfur		
3/18/12 7:00 PM	3/18/12 8:00 PM	1 hrs	SRU Thermal Oxidizer	283 hrs	Recovery Unit caused the Tail Gas Heater to trip. The amine		
3/18/12 8:00 PM	3/18/12 9:00 PM	1 hrs	SRU Thermal Oxidizer	269 hrs	which scrubs hydrogen sulfide from the units was		
3/18/12 9:00 PM	3/18/12 10:00 PM	1 hrs	SRU Thermal Oxidizer	250 hrs	contaminated which reduced the efficiency of scrubbing		
3/18/12 10:00 PM	3/18/12 11:00 PM	1 hrs	SRU Thermal Oxidizer	257 hrs	resulting in high Sulfur Dioxide at the incinerator.	refinery operating capacity.	
3/18/12 11:00 PM	3/19/12 12:00 AM	1 hrs	SRU Thermal Oxidizer	259 hrs			
3/19/12 12:00 AM	3/19/12 6:00 PM	1 hrs	SRU Thermal Oxidizer	252 hrs			
3/19/12 6:00 PM	3/20/12 3:00 PM	1 hrs	SRU Thermal Oxidizer	251 hrs			
3/20/12 3:00 PM	3/20/12 4:00 PM	1 hrs	SRU Thermal Oxidizer	254 hrs			

Total 106 hrs Operating Hours 2184 % Excess Emissions 4.85

<sup>\*</sup>The start time and end time are approximate.
\*\*Emission limit is 250 ppm SO2 (12 hour average)

#### MICHIGAN DEPARTMENT OF NATURAL RESOURCES AND ENVIRONMENT AIR QUALITY DIVISION

#### **RENEWABLE OPERATING PERMIT** REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Natural Resources and Environment, Air

Source Name Maratho	on Petroleum Company	LP			County Wayne				
Source Address 1300	South Fort Street	City _	City Detroit						
AQD Source ID (SRN)	A9831	ROP No.	199700013c	_	ROP Section No.	01			
Please check the appropria	tte box(es): Certification (Pursuant to	Rule 213(4)	(c))						
term and condition of method(s) specified  2. During the entire term and condition deviation report(s).	reporting period, this sour of which is identified and inc	cluded by this rce was in concluded by the mine compliar	reference. The meth mpliance with all ten is reference, EXCEP ice for each term and	nod(s) used to ms and cond PT for the de	to determine comp ditions contained in eviations identified	liance is/are the n the ROP, each on the enclosed			
Semi-Annual (or More Frequent) Report Certification (Pursuant to Rule 213(3)(c))  Reporting period (provide inclusive dates): From									
			uired by the ROP ar		as described:	n			
I certify that, based on insupporting enclosures are  C.T. Case  Name of Responsible Off	·	e MPC In its Gen	nable inquiry, the sta vestment LLC, eral Partner Assistant Secretary Title	atements ar	313-8	this report and the  43-9100  Number			
Signature of Responsible (					4/4/12	Date			

Quality Division upon request.

<sup>\*</sup> Photocopy this form as needed.